Qty:

: FITTING

: D37631

: N/A

: B

: D3763 REV B

: 24/10/2008

Date:

Friday, 17/10/2008 1:12:02 PM

Melanie Fauteux

Process Sheet

Drawing Name

Part Number

Material

Due Date

Drawing Number

Project Number

Drawing Revision

Customer

: CC-DAR01 Dart Aerospace Ltd.

S.O. No. :

Type

Job Number

: 42732

Estimate Number

P.O. Number

This Issue

: 17/10/2008

: 13338

: NC

: // First Issue

Previous Run

Written By

Comment

Prsht Rev.

Checked & Approved By

: 40994

: Est Rev:A

08-05-23

new issue

08-10-1

: MACHINED PARTS

DD verified by:JLM

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description: ROUND BAR 1.00"

M6061T6R1000

Comment: Qty.:

ROUND BAR 1.00"

0.1313 f(s)/Unit Total:

13.1250 f(s)

100 Um:

Each

606

DOOSAN LATHE





Comment: Doosan Lathe

1- Turn as per Folio FA750 Rev: W & Dwg D3763 Rev:

2-Deburr per dwg D3763



3.0

QC2



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

08/111



4.0

SECOND CHECK



Comment: SECOND CHECK

PACKAGING 1

PACKAGING RESOURCE #1



5.0

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 117

Date: ^

Friday, 17/10/2008 1:12:02 PM

User:

Melanie Fauteux

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: FITTING

Job Number: 42732

Part Number: D37631

Job Number:



Seq. #:

Machine Or Operation:

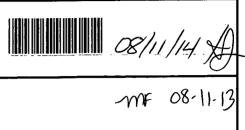
Description:

QC21

FINAL INSPECTION/W/O RELEASE



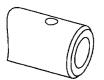
Comment: FINAL INSPECTION/W/O RELEASE



Job Completion



Ø0.50 THRU R0.580 CHAMFER
ALL AROUND ϕ 0.860^{+0.000}_{-0.010} ---- 1.**0**90 ---Ø0.201 🔊 -0.05 X 45° CHAMFER 0.545



D3763-1 FITTING

<u>IOTES:</u>) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) ALUMINUM ROUND BAR PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR PER AMS-QQ-A-200/8 (OR AMS 4160) (REF. DART SPEC M6061T6R)

) FINISH: NONE
) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
) UNITS: INCHES UNLESS OTHERWISE NOTED
) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
) IDENTIFICATION: N/A
) WEIGHT: 0.02 lbs

3

DESIGN	HS.	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	HS			
CHECKED	18/	DRAWING NO.	REV. B	
MFG. APPR.	4/11	D3763	SHEET 5 OF 9	
APPROVED	/Mil7	TITLE	SCALE	
DE APPR.	4	END FITTING	NTS	
DATE 08.06.23		COPYRIGHT © 2008 BY DARY AEROSPACE LTD THIS DOCUMENT OF PRIVATE AND COMPRETENT, AND EXTENDED TO THE EPERSON CONTINUENT OF THE PERSON WITHOUT HIGH TO BE USED FOR ANY PREVIOUS OR COMPANIENT TO THE OTHER PERSON WITHOUT		

DART AEROSPACE LTD	Work Order: 42732
10	1/3
Description: End Finance	Part Number: 3763
	2004.054
Inspection Dwg: 3 1/6 \ , Rev:	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article X Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Rejest	Method of Inspection	Comments
0.50	7.030	0.502				
0.860	+ ·000 - 010	0.857				
					7.7.	
0.201	+-006 001	0.201				3
·0(x45°	-t.030 x + .5°	-020 X 420		ā.		
-545	7.010	,547		<u> </u>		·
1.090	I-010	1.090				
		0 -0 /			-	
R.580	+.010	R.380				
.06 x 45°	7.030 X = .5°	66 X 45°				•
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		4				

Measured by:	Audited by:	Prototype Approval:
Date:	Date: 05/11/12	Date:

Rev	Date	Change		Revised by	Approved
A	Date	New Issue		KJ/JLM	

